

## 5PC 0 FLUTE H.S.S. COUNTERSINK & DEBURRING TOOL SET, PILOTLESS TYPE

ISO9001

### Overview:

- **All-in-one set** of five sizes (#0, #1, #2, #3, #4) in a fitted plastic case for convenient organization.
- **Pilotless, 0-flute design** delivers quick stock removal with minimal chatter, making it ideal for countersinking and deburring.
- **High-Speed Steel (H.S.S.) construction** for good wear resistance across mild steels, aluminum, copper, brass, bronze, plastics, rubber, and wood.
- **Single cutting edge** simplifies cutting action and yields a clean, smooth finish.
- **Easy to re-sharpen** using a small mounted grinding wheel inserted into the flute area.

### Key Benefits:

- **Versatile Material Range:** Works effectively on both ferrous and non-ferrous materials.
- **Reduced Chatter and Vibration:** The single cutting edge and pilotless design help produce uniform countersinks.
- **Long Tool Life:** Precision-ground H.S.S. resists wear and can be resharpened multiple times.
- **Simple Setup:** No pilot hole required—perfect for general-purpose countersinking and deburring tasks.



90° #4



90° #0



0206-0490

Item	Angle	Size	Shank Dia.	Hole Diameter which can be cut			Price
				Smallest Size	Largest Size		
0206-0460	60°	#0	1/4"	1/8"	15/64"	Double end	\$92.00/SET
		#1	1/4"	3/16"	13/32"	Single end	
		#2	1/4"	5/16"	17/32"	Single end	
		#3	1/2"	7/16"	25/32"	Single end	
		#4	1/2"	11/16"	1-3/32"	Single end	
0206-0482	82°	#0	1/4"	1/16"	15/64"	Double end	\$92.00/SET
		#1	1/4"	5/32"	13/32"	Single end	
		#2	1/4"	3/16"	17/32"	Single end	
		#3	1/2"	5/16"	25/32"	Single end	
		#4	1/2"	9/16"	1-1/16"	Single end	
0206-0490	90°	#0	1/4"	1/16"	15/64"	Double end	\$92.00/SET
		#1	1/4"	5/32"	13/32"	Single end	
		#2	1/4"	3/16"	17/32"	Single end	
		#3	1/2"	5/16"	25/32"	Single end	
		#4	1/2"	9/16"	1-1/16"	Single end	

## 6 FLUTE H.S.S. MACHINE COUNTERSINK SET

### Features:

- 8pcs/set, each of: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8" & 1".
- Made of H.S.S. and precision ground.
- In a fitted plastic case.

Item	Angle	Price
0206-0010	60°	\$142.00/SET
0206-1018	82°	\$142.00/SET
0206-2016	90°	\$142.00/SET



0206-1018



GREAT

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## SINGLE FLUTE H.S.S. COUNTERSINK SET

### Features:

- 9pcs/set, each of: 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8" & 1".
- Made of H.S.S. and precision ground.
- In a fitted plastic case.

Item	Angle	Price
0245-0021	60°	\$128.00/SET
0245-1029	82°	\$128.00/SET
0245-2027	90°	\$128.00/SET



0245-1029



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