

HORIZONTAL/VERTICAL PRECISION ROTARY TABLE

Features:

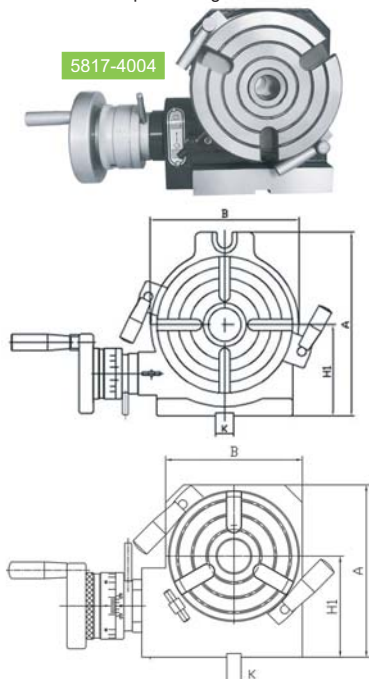
- The table is graduated a full 360 degrees.
- Deliver excellent performance, practical design and reasonable cost. Widely used for circular work, angle setting, boring, spotfacing and similar work.
- Gear ratio: 4" table is 72:1; 6" & 8" table is 90:1;
- Chrome plated dial.
- Hardened and precision ground.



5817-4008



5817-4006



5817-4004

5817-4006 & -4008

5817-4004

Item	Table		Base Dimension			Width of T-Slot	Bolt Slot	Center Sleeve	Price
	D	H	H1	A	B				
5817-4004	4"	3.42"	3.35"	5.71"	4.53"	0.47"	⊗	0.47"	\$394.00/PC
5817-4006	6"	3.35"	3.93"	7.87"	6.29"	0.47"	⊕	0.63"	\$469.00/PC
5817-4008	8"	3.81"	5.31"	10.43"	8.66"	0.55"	⊕	0.63"	\$639.00/PC

DIVIDING PLATE

Features:

- Dividing plates can carry out the indexing function from 2 to 100 rapidly and accurately by taking advantage of 2 index plates, sector & crank handle, etc.



5817-5006

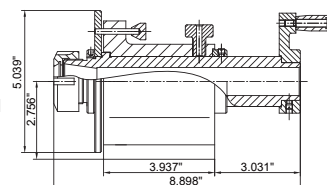
5817-5008

Item	Description	Dividing Plate	Number of Holes	Price
5817-5006	For 4" & 6" Table	A	15,16,17,18,19,20	\$209.00/SET
		B	21,23,27,29,31,33	
		C	37,39,41,43,47,49	
5817-5008	For 8" Table	A	A1 26,30,34,38,41,44,47,51,57	\$269.00/SET
		A2	28,32,37,39,43,46,49,53,59	
		B1	61,67,71,77,81,87,91,97	
		B2	63,69,73,79,83,89,93,99	

ER32 PRECISION INDEXING AND GRINDING SPIN JIG, WITH WRENCH

Features:

- Indexing and grinding fixture.
- Uses ER-32 collets (range 1/16"-13/16") for better gripping and accuracy.
- Extends the capabilities of drill presses, surface grinders, gear cutters and milling machines.
- Spindle hardened and ground with 0.0005" (T.I.R.) run-out.
- 10 vernier holes for 1° indexing.
- 2" spindle travel for flute grinding.
- 5" diameter index plate has a 36-hole circle and graduated by 0 to 35 for direct indexing in 10° steps and is marked in 5° increments.
- Spindle lock for tightening collet.
- Base footprint: 4.5x4" ground parallel to spindle.
- ER collets not included, can be purchased separately.



Item # 0225-0206 \$169.00/PC

5C SPIN INDEX

Features:

- Hardened and precision-ground spindle.
- 0.0004" TIR spindle accuracy.
- Precision-ground 36-position index plate.
- Direct indexing in ten steps, graduated in 5-degree increments.
- For use on all milling machines, surface grinders, and inspection equipment.
- Approximate weight 18lbs.



Item # 0225-0204 \$123.00/PC

MATCHING TAILSTOCK FOR THE 5C SPIN INDEX



Item # 0240-0104 \$108.00/PC

5C HORIZONTAL/VERTICAL COLLET INDEX

Features:

- Utilizes 5C collet.
- Patented single lever action activates the indexing mechanism.
- Precision ground index plate has 24 indexing locations in fifteen degree increments, any of which can be masked for greater versatility.
- Spindle accuracy 0.0004".
- Approximate weight: 35lbs.
- Spindle is 2-1/4-8 TPI.



Item # 0225-0205 \$678.00/PC

5C HORIZONTAL/VERTICAL COLLET HOLDER

Features:

- Height of centre (horizontal): 2.52".
- Height (horizontal): 3.74".
- Height (vertical): 4.13".
- Size of base (horizontal): 5" x 3.96".
- Size of base (vertical): 5" x 3.74".
- Universally adaptable to drill presses, milling machines, surface grinders, etc.
- The collet does not move up or down.
- Retains positive relation to base.
- Adjustable without disturbing set-up.
- Cam lever opens and closes easily so collets can be changed quickly.
- Utilizes a cam lock and positive release.



Item # 0225-0202 \$132.00/PC