

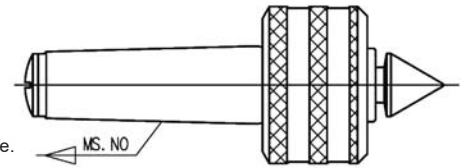
MEDIUM-DUTY LIVE CENTER SET

ISO9001



Features:

- Body made of special tool steel hardened and ground with special taper mount for quick change of points.
- Precision needle bearings used for high accuracy and long life.
- Accuracy guaranteed to 0.012" to 0.0039" at the center head.

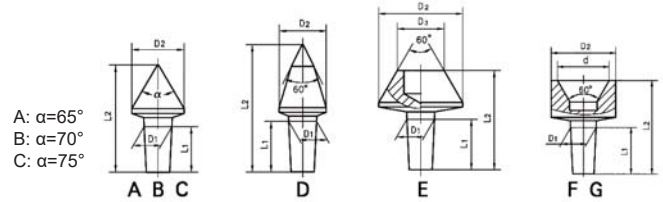


Benefits:

- Less heat is generated due to the spring plate at the end of the angular bearing.
- Complete with (7) interchangeable points.

Applications:

- Might be used for heavy-duty work since the point and body acts as a solid.



Item	Morse Taper	D1	L1	A		B		C		D		E			F			G			Price
				D2	L2	D2	L2	D2	L2	D2	L2	D2	D3	L2	D2	L2	d	D2	L2	d	
6920-3426	3MT	0.47"	0.945"	0.787"	1.89"	0.79"	0.71"	0.79"	1.59"	0.71"	2.20"	1.37"	0.59"	1.97"	0.87"	1.65"	0.71"	1.38"	1.89"	1.18"	\$195.00/SET
6920-3427	4MT	0.59"	1.18"	1.10"	2.42"	1.10"	2.18"	1.10"	2.02"	1.02"	2.87"	2.16"	1.18"	2.42"	1.57"	2.16"	1.37"	2.16"	2.36"	1.89"	\$229.00/SET

PRECISION MEDIUM-DUTY LIVE CENTER FOR GENERAL PURPOSE ON MANUAL ENGINE LATHES

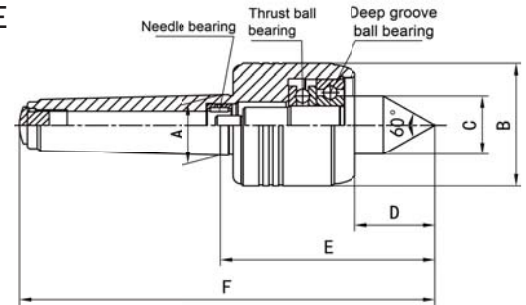
ISO9001



0537-6437

Features:

- Accuracy guaranteed within 0.0003".
- Each live center has a combination of a deep groove ball bearing, a thrust ball bearing and a needle bearing.
- The anti-dust seal can prevent cutting fluid and dust from entering into the center bearing.
- The 60° rotating spindle is made from carbon alloy steel with heat treat to HRC58±2 for high rigidity and wear resistance.



Item	Model	A	B	C	D	E	F	Maximum Weight of Work Piece	Max RPM	Tolerance	Price
0537-6436	MT2	0.7"	1.77"	0.87"	1.26"	3.15"	5.83"	300lbs	3500	0.0002"	\$62.00/PC
0537-6437	MT3	0.94"	2.09"	1.04"	1.26"	3.31"	6.69"	600lbs	3000	0.0002"	\$75.00/PC
0537-6438	MT4	1.23"	2.48"	1.18"	1.54"	4.09"	8.35"	1000lbs	2500	0.0002"	\$86.00/PC
0537-6439	MT5	1.75"	3.07"	1.73"	2.09"	5.35"	10.20"	2600lbs	2000	0.0002"	\$124.00/PC

TRANSFER PUNCH SET

Features:

- HRC 61-63 approximately 1-1/2" from the point.
- Heat-treated & tempered.
- Length: 4-7/8".
- Supplied with stand.
- Sturdy steel case.
- Black oxide finish.
- For accurate transferring of drilled or tapped holes.



Transfer punches are used when both parts have through holes.



Item	Description	Of Piece	Price
0250-0028	Size: 3/32"-1/2" by 64ths plus 17/32"	28pcs	\$35.00/SET

SURFACE ROUGHNESS COMPARATOR INCH/METRIC COMBO

Applications:

- Used to determine the degree of the surface finish by comparison method and visual estimation or magnifying glass.

Features:

- Contains standards for the (6) most important machining methods: horizontal milling, vertical milling, turning, plain grinding, flat lapping and external grinding.
- Range of 2 to 500µ" and 0.05 to 12.5µm.

Item# 3602-0226 \$286.00/SET

Specifications:

Machining Methods	Specimens	NO. of Specimens
Turning	16, 32, 63, 125, 250 and 500µ"AA	6
Vertical Milling	16, 32, 63, 125, 250 and 500µ"AA	6
Horizontal Milling	16, 32, 63, 125, 250 and 500µ"AA	6
Plain Grinding	2, 4, 8, 16, 32 and 63µ"AA	6
External Grinding	8, 16, 32 and 63µ"AA	4
Flat Lapping	2 and 4µ"AA	2

