

115PC M35(H.S.S.+5% COBALT) JOBBER LENGTH DRILL SET 135° SPLIT POINT

ISO9001

Features:

- M35(H.S.S.+5% Cobalt).
- 115 pcs/set: 1/16" - 1/2" by 64ths, No. 1 to 60 and A to Z.
- Straight shank, ANSI standard.
- Right-hand.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In strong fitted metal box.



Item #0422-1003

\$346⁰⁰set

32PC H.S.S. 1/2" SHANK S&D DRILL SET

Features:

- High-speed steel.
- 32pcs/set with 1/2" shank sliver & deming drill set in a fitted case.
- Size: 33/64"-1" by 64ths.
- All bits are 6" long with 3" long flutes.
- In strong wooden block.
- Black oxide finished.



Item #H516-6506

\$298⁰⁰set

29PC M35(H.S.S.+5% COBALT) PROFESSIONAL JOBBER LENGTH DRILL SET 135° SPLIT POINT

Item #0422-0029

\$179⁰⁰set

Features:

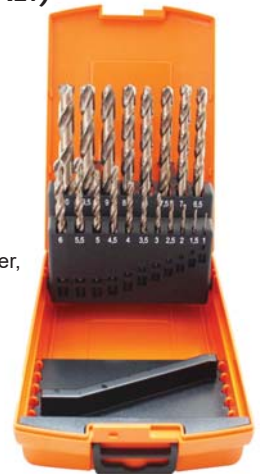
- M35(H.S.S.+5% Cobalt).
- Set includes: 1/16"-1/2" by 1/64".
- Straight shank, ANSI standard.
- Right-hand.
- 135° split point for fast penetration and accurate starting with no punch.
- Retains hardness at high temperatures.
- Lasts 12x longer than standard 118° point drill bits.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In strong Rose-plastic box.



19PC M35(H.S.S.+5% COBALT) TWIST DRILL SET, METRIC 135° SPLIT POINT

Features:

- M35(H.S.S.+5% Cobalt).
- 19pcs/set: 1-10mm x 0.5mm.
- Fully ground from solid.
- Right-hand.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In strong Rose-plastic box.



Item #3110-1119

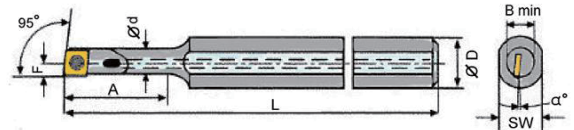
\$79⁰⁰set

SCLCR COOLANT THROUGH INDEXABLE BORING BAR

Right Hand • CCMT 21.5 or 32.5 Insert, 7° Relief

Features:

- Roughing or finishing in bores of small to medium size.
- General purpose fitted with rhomboidal positive inserts (80° angle) which are free cutting with strong cutting edges.
- The insert clamped securely in pocket directs cutting forces back into the insert.
- The bar coolant hole can be used to flush chips and cool the cutting edge zone.
- Each includes a CCMT21.5 or 32.5 TiN coated carbide insert and a key.
- Hardened nitride steel bars for long life.



ISO9001

2800-0038



Item	Model	Shank (D)	OAL (L)	Neck Diameter (d)	A	a°	F	Min Bore (B)	Insert	Insert Screw	Price
2800-0034	A05H SCLCR-2	5/16"	4.000"	0.276"	0.945"	15°	0.187"	0.315"	CCMT 21.5	M2.5 x 5	\$49.00/PC
2800-0035	A06J SCLCR-2	3/8"	4.500"	0.336"	1.000"	13°	0.250"	0.480"	CCMT 21.5	M2.5 x 5	\$49.00/PC
2800-0036	A08K SCLCR-3	1/2"	5.000"	0.461"	1.220"	10°	0.312"	0.600"	CCMT 32.5	M4 x 8	\$58.00/PC
2800-0037	A10M SCLCR-3	5/8"	6.000"	0.586"	1.339"	7°	0.406"	0.770"	CCMT 32.5	M4 x 8	\$58.00/PC
2800-0038	A12R SCLCR-3	3/4"	8.000"	0.712"	1.418"	7°	0.500"	0.930"	CCMT 32.5	M4 x 8	\$66.00/PC
2800-0039	A16S SCLCR-3	1"	10.000"	0.961"	1.540"	3°	0.651"	1.300"	CCMT 32.5	M4 x 10	\$80.00/PC

CARBIDE INSERTS, TIN COATED, FOR CUTTING STEEL

Item	Size	Price
2100-1008	CCMT21.51	\$5.50/PC



CARBIDE INSERTS, CVD COATED, FOR CUTTING STEEL

Item	Size	Price
2200-1008	CCMT21.51-MD	\$5.50/PC
2200-1014	CCMT32.51-MD	\$6.20/PC
2200-1016	CCMT32.52-MD	\$6.20/PC



2200-1014

REPLACEMENT SCREW

Item	Size	Price
0046-2505	M2.5 x 5	\$3.00/PC
0046-4008	M4 x 8	\$3.00/PC
0046-4010	M4 x 10	\$3.00/PC



0046-4010

CARBIDE INSERT FOR CUTTING ALUMINUM

Item	Size	Price
2000-1008	CCGT21.51-LH	\$5.30/PC
2000-0005	CCGT32.50-LH	\$5.70/PC
2000-0001	CCGT32.51-LH	\$5.70/PC
2000-0002	CCGT32.52-LH	\$5.70/PC



2000-0001

Specifications & Prices are subject to change without notice. E. & O. E. We are not responsible for typographical errors that may occur. Check www.accusizetools.com for the latest price and product information.