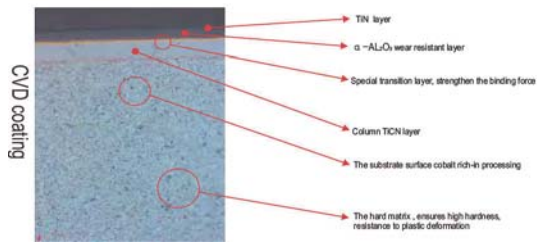


CARBIDE INSERT, CVD COATED, BPS101



Features of chipbreaker:

- For medium turning
- With broad capability for steel
- Operations: longitudinal turning, facing and profiling
- Advantages: all-round, reliable giving problem-free machining
- Limitations: depth of cut and feed and risk of overloading cutting edge
- Components typically: axles, hubs, gears, etc in steel.

Product features:

- BPS101 black/yellow coating grade CVD coated carbide grade, wear-resistance materials coated on the gradient sintered substrate which has both good hardness and toughness. Can bear high temperatures. For steel and steel castings finishing roughing processing. Continue cutting to light interrupted cutting. Machining of gray and ductile iron as low to medium cutting speed. For hard materials continuous cutting and light interrupted cutting from finishing to roughing. Wet and dry processing.
- Combination of fibrous TiCN and fine grained Al_2O_3 increases abrasion resistance and anti-chipping.

Carbide Inserts CVD Coating
CCMT32.51 Black/Yellow #2200-1014



Carbide Inserts CVD Coating
DNMG432 Black/Yellow #2206-1028



Carbide Insert	Item	Insert	ISO	I.C	Thickness	Hole	Radius	Price
	2200-1008	CCMT21.51-MD	CCMT060204-MD	1/4"	3/32"	0.110"	1/64"	\$5.30/PC
	2200-1014	CCMT32.51-MD	CCMT09T304-MD	3/8"	5/32"	0.173"	1/64"	\$6.10/PC
	2200-1016	CCMT32.52-MD	CCMT09T308-MD	3/8"	5/32"	0.173"	1/32"	\$6.10/PC
	2200-1020	CCMT432-MD	CCMT120408-MD	1/2"	3/16"	0.216"	1/32"	\$7.20/PC
	2224-1028	TCMT21.51-MD	TCMT110204-MD	1/4"	3/32"	0.110"	1/64"	\$5.30/PC
	2224-1034	TCMT32.51-MD	TCMT16T304-MD	3/8"	5/32"	0.173"	1/64"	\$6.70/PC
	2233-1018	WNMG332-MD	WNMG060408-MD	3/8"	3/16"	0.150"	1/32"	\$6.70/PC
	2233-1022	WNMG432-MD	WNMG080408-MD	1/2"	3/16"	0.203"	1/32"	\$7.20/PC
	2206-1028	DNMG432-MD	DNMG150408-MD	1/2"	3/16"	0.203"	1/32"	\$8.50/PC
	2222-1032	TNMG322-MD	TNMG160308-MD	3/8"	1/8"	0.150"	1/32"	\$7.20/PC
	2222-1034	TNMG332-MD	TNMG160408-MD	3/8"	3/16"	0.150"	1/32"	\$7.20/PC
	2222-1036	TNMG432-MD	TNMG220408-MD	1/2"	3/16"	0.203"	1/32"	\$8.50/PC
	2202-1016	CNMG432-MD	CNMG120408-MD	1/2"	3/16"	0.203"	1/32"	\$8.50/PC
	2202-1018	CNMG433-MD	CNMG120412-MD	1/2"	3/16"	0.203"	3/64"	\$8.50/PC
	2238-1028	VBMT332	VBMT160408-MD	3/8"	3/16"	0.173"	1/32"	\$8.50/PC