

ANSI H.S.S. CHUCKING REAMER SET
STRAIGHT SHANK, STRAIGHT FLUTE, RIGHT HAND CUT

Features:

- H.S.S.
- Straight shank, ANSI standard
- Straight flute, right-hand cut
- Diameter tolerance: +0.0001" to +0.0005" -0.0000"
- 29ps/set: 1/16" thru 1/2" by 64ths, fractional size
- 26ps/set: Letter size from A to Z
- 14ps/set: Over & under size 0.1240" thru 0.5010", decimal size
- 25ps/set: 1.0 mm to 13.0 mm by 0.5 mm
- 60ps/set: #1 thru #60, wire gauge size
- 13ps/set: 1/16" thru 1/4" by 64ths, fractional size



5500-SE00



5500-SK00



5500-SB00

5500-SX00

5500-SF00

5500-SL00

Item	Piece per Set	Range	Price
5500-SF00	29	1/16" thru 1/2" by 64ths	\$239.00/SET
5500-SL00	26	Letter size from A thru Z	\$280.00/SET
5500-SX00	14	Over & under size 0.1240" thru 0.5010"	\$180.00/SET
5500-SB00	25	1.0mm thru 13.0mm by 0.5mm	\$280.00/SET
5500-SK00	60	#1 thru #60	\$569.00/SET
5500-SE00	13	1/16" thru 1/4" by 64ths	\$169.00/SET

ANSI H.S.S. CHUCKING REAMER
STRAIGHT SHANK, STRAIGHT FLUTE, RIGHT HAND CUT

- Diameter Tolerance:
- Thru 1/4" diameter +0.0001" to +0.0004" -0.0000"
 - Above 1/4" to 1" +0.0001" to +0.0005" -0.0000"
 - Above 1" to 1-1/2" +0.0002" to +0.0006" -0.0000"

- Features:
- Standard 45° chambered cutting edge.
 - Straight flute design.
 - Bright finished.

0400-5160

Metric

Item	Size	Dec. Equiv.	Flute Length	Overall Length	Price
0400-5080	8.0mm	0.3150"	1-1/2"	6"	\$15.00/PC
0400-5150	15.0mm	0.5906"	2"	8"	\$18.00/PC
0400-5160	16.0mm	0.6299"	2-1/4"	9"	\$25.00/PC
0400-5180	18.0mm	0.7087"	2-1/4"	9"	\$28.00/PC
0400-5200	20.0mm	0.7874"	2-1/2"	9-1/2"	\$30.00/PC

Inch

Item	Size	Dec. Equiv.	Flute Length	Overall Length	Price
5015-0045	1/4"	0.2500"	1-1/2"	6"	\$9.00/PC
5015-0245	7/8"	0.8750"	2-5/8"	10"	\$26.00/PC
5015-0285	1"	1.0000"	2-3/4"	10-1/2"	\$56.00/PC
5015-0305	1-1/8"	1.1250"	2-7/8"	11"	\$70.00/PC
5015-0320	1-1/4"	1.2500"	3"	11-1/2"	\$78.00/PC
5015-0330	1-3/8"	1.3750"	3-1/4"	12"	\$86.00/PC
5015-0340	1-1/2"	1.5000"	3-1/2"	12-1/2"	\$103.00/PC

H.S.S. ALIGNING REAMER
WITH 3/4" WELDON SHANK, SPIRAL FLUTE

- Features:
- H.S.S. reamer has a specially designed cutting geometry that is designed to allow this aligning reamer to be used in a magnetic drill which has 3/4" weldon shank.
 - The unique multi-flute design for a fast smoother cut and better finishing.

Item	Size	Flute Length	Overall Length	Price
0521-0916	9/16"	4"	5-1/2"	\$29.00/PC
0521-1116	11/16"	4-1/2"	6-1/2"	\$50.00/PC
0521-0034	3/4"	5"	7"	\$55.00/PC
0521-0316	13/16"	5"	7"	\$59.00/PC
0521-1516	15/16"	5"	7"	\$69.00/PC
0521-0001	1"	5"	7"	\$79.00/PC
0521-1716	1-1/16"	5"	7"	\$95.00/PC
0521-1316	1-3/16"	5"	7"	\$106.00/PC
0521-0114	1-1/4"	5"	7"	\$122.00/PC

0521-0034

H.S.S. ALIGNING REAMER
STRAIGHT SHANK WITH 3-EQUAL-FLATSTO FIT 1/2" CHUCK
SPIRAL FLUTE

0522-0012

0522-0058

Features:

- 5 flute
- Left-hand spiral with right-hand cut
- HSS reamer to align existing hole prior to rivet or bolt installation.
- The point is tapered to allow entry into overlapping holes.
- They are also useful in portable reaming

Item	Size	Flute Length	Overall Length	Shank Diameter	Shank Length	Price
0522-0038	3/8"	2-3/4"	4-5/8"	3/8"	1-1/2"	\$26.00/PC
0522-0012	1/2"	4"	5-7/8"	1/2"	1-1/2"	\$35.00/PC
0522-0058	5/8"	4-1/2"	6-3/8"	1/2"	1-1/2"	\$46.00/PC
0522-1116	11/16"	4-1/2"	6-3/8"	1/2"	1-1/2"	\$49.00/PC
0522-0034	3/4"	5"	6-7/8"	1/2"	1-1/2"	\$52.00/PC
0522-1316	13/16"	5"	6-7/8"	1/2"	1-1/2"	\$55.00/PC
0522-0078	7/8"	5"	6-7/8"	1/2"	1-1/2"	\$58.00/PC
0522-1516	15/16"	5"	6-7/8"	1/2"	1-1/2"	\$69.00/PC
0522-0001	1"	5"	6-7/8"	1/2"	1-1/2"	\$83.00/PC
0522-1716	1-1/16"	5"	6-7/8"	1/2"	1-1/2"	\$95.00/PC

H.S.S. 4PCS STANDARD FLUTE SUPER PREMIUM CAR REAMER SET



STRAIGHT SHANK WITH 3-EQUAL-FLATSTO FIT 1/2" CHUCK
SPIRAL FLUTE

Features:

- Gold oxide
- Straight shank with stop collar to prevent the reamer running through the hole.
- Packed in fitted wooden box

Include size:

- 3/8", 1/2", 5/8", 3/4"

Item #0522-1800 \$192.00/set



H.S.S. ALIGNING REAMER

HEX SHANK, SPIRAL FLUTE

Features:

- Short length permits use in limited access area for portable pneumatic tools
- Each reamer shank matches socket size for the bolt which will be driven through the newly reamer hole.

0523-6035

Item	Size	Flute Length	Overall Length	Hex Shank Size	Price
0523-6025	11/16"	4-1/2"	6-1/2"	1-1/16"	\$52.00/PC
0523-6035	13/16"	5"	7"	1-1/4"	\$63.00/PC
0523-6045	15/16"	5"	7"	1-7/16"	\$72.00/PC
0523-6055	1-1/16"	5"	7"	1-5/8"	\$86.00/PC

