**R8 Precision Round Collet Set**

**Hardened & Ground**

- Features:
  - Precision ground and hardened to exacting tolerances.
  - Fit any standard R8 spindle.
  - Accuracy: 0.0005" TIR.
  - Drawbar thread: 7/16"-20.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>No. of pcs</th>
<th>Range</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>0223-0828</td>
<td>7pcs/set</td>
<td>1/8&quot;-7/8&quot; x 8ths</td>
<td>$90.00/SET</td>
</tr>
<tr>
<td>0223-0829</td>
<td>13pcs/set</td>
<td>1/8&quot;-7/8&quot; x 16ths</td>
<td>$129.00/SET</td>
</tr>
<tr>
<td>0223-0830</td>
<td>25pcs/set</td>
<td>1/8&quot;-7/8&quot; x 32nds</td>
<td>$288.00/SET</td>
</tr>
<tr>
<td>0223-0831</td>
<td>50pcs/set</td>
<td>2-20mm x 1mm</td>
<td>$199.00/SET</td>
</tr>
</tbody>
</table>

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**5C Hex Collet 7PC Set**

- Features:
  - Made of high-quality spring steel.
  - Hardened and precision ground.
  - Collet end OD & ID threaded.
  - Accuracy: 0.0005" TIR.

Item#:0223-0309 $115.00/SET

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**Morse Taper #2 Round Collets Set**

(7pcs/set: 1/8" - 1/2")

- Features:
  - Threads for drawbar: 3/8"-16.
  - Hardened and ground.
  - Accuracy: 0.0006" TIR.

Item#:0223-0311 $115.00/SET

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**ER 16 Collet**

- Features:
  - Made from alloy spring steel and hardened to HRC 44-48.
  - All collets are checked its runout individually on 4 contact points by a high tolerance benchmarked testing rod.
  - The size of the collet is the largest size it can hold and able to hold anything smaller within the collapsing range.
  - The surface on this collet has been specially treated to increase its tool life.
  - Runout is 0.0005".

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**ER Style Collet**

- Features:
  - Design affords highest gripping power.
  - True double angle for better accuracy.
  - 16 jaws for powerful gripping and parallel clamping.
  - Runout is 0.0005".

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**ER-16 Collet, Accuracy 0.0005"**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1625-0316</td>
<td>3/16&quot;</td>
<td>$14.00/PC</td>
</tr>
<tr>
<td>1625-0314</td>
<td>1/4&quot;</td>
<td>$14.00/PC</td>
</tr>
<tr>
<td>1625-0308</td>
<td>3/8&quot;</td>
<td>$14.00/PC</td>
</tr>
<tr>
<td>1625-0405</td>
<td>4-5mm</td>
<td>$14.00/PC</td>
</tr>
<tr>
<td>1625-0607</td>
<td>6-7mm</td>
<td>$14.00/PC</td>
</tr>
<tr>
<td>1625-0708</td>
<td>7-8mm</td>
<td>$14.00/PC</td>
</tr>
<tr>
<td>1625-0809</td>
<td>8-9mm</td>
<td>$14.00/PC</td>
</tr>
</tbody>
</table>

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**ER Metric Collet Set, DIN 6499B**

- Features:
  - Made from alloy spring steel and hardened to HRC 44-48.
  - All collets are checked its runout individually on 4 points on a testing rod.
  - For size 3.0mm and larger the runout is 0.0003" (0.008mm).
  - Under size 3.0mm the runout is 0.0005" (0.015mm).
  - Use the table (right) for selecting your replacement collets.
  - ER collets all have unique length and diameter measurements.

**3C Precision Round Collet Set**

- Features:
  - These precision collets are produced to exacting tolerances.
  - Internal/external threads.
  - Accuracy: 0.0005" TIR.

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**5C Square Collet 6PC Set**

- Features:
  - Made of high-quality spring steel.
  - Hardened and precision ground.
  - Collet end OD & ID threaded.
  - Accuracy: 0.0005" TIR.

Item#:0223-0310 $115.00/SET

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**Morse Taper #3 Round Collets Set**

(7pcs/set: 1/8" - 3/4")

- Features:
  - Threads for drawbar: 3/8"-16.
  - Hardened and ground.
  - Accuracy: 0.0006" TIR.

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**R8 Precision Round Collet Set**

**Hardened & Ground**

- Features:
  - Accuracy: 0.0006" TIR.
  - Internal/external threads.
  - Made of high-quality precision grade 52100 steel.
  - These precision collets are produced to exacting tolerances.

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**ISO9001**

**5C Square Collet 6PC Set**

- Features:
  - Made of high-quality spring steel.
  - Hardened and precision ground.
  - Collet end OD & ID threaded.
  - Accuracy: 0.0005" TIR.

---

**ISO9001**

**5C Hex Collet 7PC Set**

- Features:
  - Made of high-quality spring steel.
  - Hardened and precision ground.
  - Collet end OD & ID threaded.
  - Accuracy: 0.0005" TIR.

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**ISO9001**

**ER-16 Collet, Accuracy 0.0005"**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>3350-0581</td>
<td>ER11 1-7mm by 0.5mm</td>
<td>13</td>
</tr>
<tr>
<td>3350-0582</td>
<td>ER16 1-10mm by 1mm</td>
<td>10</td>
</tr>
<tr>
<td>3350-0583</td>
<td>ER20 2-13mm by 1mm</td>
<td>12</td>
</tr>
<tr>
<td>3350-0584</td>
<td>ER25 2-16mm by 1mm</td>
<td>15</td>
</tr>
<tr>
<td>3350-0585</td>
<td>ER32 3-20mm by 1mm</td>
<td>18</td>
</tr>
<tr>
<td>3350-0586</td>
<td>ER40 4-26mm by 1mm</td>
<td>23</td>
</tr>
</tbody>
</table>